

Polycase Series	Polycase Part No.	Screw Part No.	Recommended Torque	Polycase Series	Polycase Part No.	Screw Part No.	Recommended Torque
AG SERIES	AG-43	SCREWS-HL5/8-BR	4.00 IN. LBS.	PS SERIES	PS-2314	SCREWS-HL1-BR	4.00 IN. LBS.
	AG-54	SCREWS-HL5/8-BR	4.00 IN. LBS.		PS-2320	SCREWS-HL1-BR	4.00 IN. LBS.
	AG-85	SCREWS-HL1-BR	4.00 IN. LBS.		PS-2414	SCREWS-HL1-BR	4.00 IN. LBS.
			PS-2420		SCREWS-HL1-BR	4.00 IN. LBS.	
BT SERIES	BT-2310	SCREWS-LP-BR		QS SERIES	QS-50	SCREWS-HL1-BR	4.00 IN. LBS.
	BT-2315	SCREWS-LP-BR		RW SERIES	RW-45	SCREWS-HL5/8-BR	4.00 IN. LBS.
	BT-3308	SCREWS-LP-BR		SL SERIES	SL-30	SCREWS-HL5/8-BR	4.00 IN. LBS.
	BT-3315	SCREWS-LP-BR			SL-42	SCREWS-HL1-BR	4.00 IN. LBS.
					SL-53	SCREWS-HL5/8-BR	4.00 IN. LBS.
			SL-57		SCREWS-HL1-BR	4.00 IN. LBS.	
			SL-64		SCREWS-HL5/8-BR	4.00 IN. LBS.	
			SL-68		SCREWS-HL1-BR	4.00 IN. LBS.	
DC SERIES	DC-34	SCREWS-DC-BR	4.00 IN. LBS.	SL-73	SCREWS-HL5/8-BR	4.00 IN. LBS.	
	DC-44	SCREWS-DC-BR	4.00 IN. LBS.	TS SERIES	TS-1741	SCREWS-LP-BR	4.00 IN. LBS.
	DC-45	SCREWS-DC-BR	4.00 IN. LBS.		TS-2309	SCREWS-LP-BR	4.00 IN. LBS.
	DC-46	SCREWS-DC-BR	4.00 IN. LBS.		TS-2315	SCREWS-LP-BR	4.00 IN. LBS.
	DC-47	SCREWS-DC-BR	4.00 IN. LBS.		TS-2409	SCREWS-LP-BR	4.00 IN. LBS.
	DC-58	SCREWS-DC2-BR	4.00 IN. LBS.		TS-2420	SCREWS-LP-BR	4.00 IN. LBS.
	DC-85	SCREWS-DC2-BR	4.00 IN. LBS.		TS-3315	SCREWS-LP-BR	4.00 IN. LBS.
DC-96	SCREWS-DC2-BR	4.00 IN. LBS.	TS-3420		SCREWS-LP-BR	4.00 IN. LBS.	
EK SERIES	EK-50	SCREWS-HL1-BR	4.00 IN. LBS.	VM SERIES	VM-24	SCREWS-HL5/8-BR	4.00 IN. LBS.
FB SERIES	FB-30	SCREWS-KT-B	2.00 IN. LBS.		VM-35	SCREWS-HL5/8-BR	4.00 IN. LBS.
GS SERIES	GS-2315	SCREWS-HL1-BR	2.00 IN. LBS.		VM-36	SCREWS-HL5/8-BR	4.00 IN. LBS.
	GS-2415	SCREWS-HL1-BR	2.00 IN. LBS.	VK SERIES	VK-62	SCREWS-HL5/8-BR	4.00 IN. LBS.
HD SERIES	ALL SIZES	SCREWS-SS7/8	6.25 IN. LBS.	WA, WC, WP SERIES	ALL SIZES	VARIOUS	8.00 IN. LBS.
				ZN SERIES	ZN-40	SCREWS-HL5/8-BR	4.00 IN. LBS.
ID SERIES	ID-1741	SCREWS-HL5/8-BR	3.00 IN. LBS.	ZN-45	SCREWS-HL5/8-BR	4.00 IN. LBS.	
	ID-2309	SCREWS-HL1-BR	4.00 IN. LBS.	XR SERIES	XR-34	SCREWS-LP-BR	4.00 IN. LBS.
	ID-2315	SCREWS-HL1-BR	4.00 IN. LBS.		XR-44	SCREWS-LP-BR	4.00 IN. LBS.
	ID-2409	SCREWS-HL1-BR	4.00 IN. LBS.		XR-46	SCREWS-LP-BR	4.00 IN. LBS.
	ID-2420	SCREWS-HL1-BR	4.00 IN. LBS.				
	ID-3315	SCREWS-HL1-BR	4.00 IN. LBS.	WX Series	WX-50	SCREWS-004	No recommendation
	ID-3420	SCREWS-HL1-BR	4.00 IN. LBS.				
JB SERIES	JB-35	SCREWS-HL5/8-BR	4.00 IN. LBS.	ML SERIES	All	SCREWS-SS-632-1	8.00 IN. LBS.
	JB-55	SCREWS-HL5/8-BR	4.00 IN. LBS.				
	JB-56	SCREWS-HL5/8-BR	4.00 IN. LBS.	YH/YQ Series	Covers		7 IN. LBS.
KT SERIES	KT-35	SCREWS-HL5/8-BR	3.00 IN. LBS.	SCREWS-011 into YH/YQ mtg. bosses			5 IN. LBS.
	KT-40	SCREWS-HL5/8-BR	3.00 IN. LBS.	SK Series w/spacer	Boss	SCREWS-024	12 IN. LBS.
	KT-45	SCREWS-HL5/8-BR	3.00 IN. LBS.	SK Series w/o spacer	Boss	SCREWS-022	12 IN. LBS.
	KT-70	SCREWS-HL5/8-BR	3.00 IN. LBS.	SK Series	Cover	multiple screws	10 IN. LBS.
LP SERIES	LP-11	SCREWS-LP-BR	4.00 IN. LBS.				
	LP-21	SCREWS-LP-BR	4.00 IN. LBS.	SG Series	Boss	SCREWS-022	12 IN. LBS.
	LP-31	SCREWS-LP-BR	4.00 IN. LBS.	SG Series	Cover	multiple screws	15 IN. LBS.
	LP-35	SCREWS-LP-BR	4.00 IN. LBS.				
	LP-41	SCREWS-LP-BR	4.00 IN. LBS.	WH Series	plastic panels	SCREWS-027	3 IN. LBS.
	LP-51	SCREWS-LP-BR	4.00 IN. LBS.				
	LP-55	SCREWS-LP-BR	4.00 IN. LBS.	AN Series	al panels & bos	SCREWS-050	6 IN. LBS
	LP-61	SCREWS-LP-BR	4.00 IN. LBS.				
LP-70	SCREWS-LP-BR	4.00 IN. LBS.					

SCREWS-MBR: Mounting boss screw recommended torque when used with 1/16" thick PCB: 1.25 in. lbs.

Mounting boss screw recommended torque when used with 1/16" thick PCB in Polycarbonate (ML & HD Series): 3.5 in. lbs. (boss did not fail when goint up to 6.25 in-lbs)

Screw Part No.	Description
SCREWS-LP-BR	4-24x1/2 blk phil oval head steel hi-lo bulk
SCREWS-LP-4R	4-24x1/2 blk phil oval head steel hi-lo 4 pk
SCREWS-LPR	4-24x1/2 clear zinc phil oval head steel hi-lo bulk
STAINLESS-LP	4-24x1/2 ss phil oval head stainless hi-lo bulk
SCREWS-DC-BR	4-40x3/8 blk oval phil m/s bulk
SCREWS-DC-B-4R	4-40x3/8 blk oval phil m/s 4 pk
SCREWS-EPR	4-40x3/8 zinc oval phil m/s steel bulk
STAINLESS-EP	4-40x3/8 oval phil m/s 18-8 ss bulk
SCREWS-DC2-BR	4-40x1/2 truss hd phil m/s 18-8 ss blk bulk
SCREWS-HL5/8-BR	4x5/8 blk oval phil thr forming stl hi-lo bulk
SCREWS-HL1-BR	4x1 blk oval phil thr forming stl hi-lo bulk
SCREWS-TABR	6-32x3/4 zinc slotted oval head m/s bulk
SCREWS-MBR	4-24x1/4 zinc pan phil thr forming hi-lo bulk
SCREWS-23TR	4-24x1/4 blk pan phil s/m/s steel ab bulk
SCREWS-LH3	4-24x3/8 blk pan head phil ty b bulk
SCREWS-CLIP	6-20x3/8 zinc pan head steel bulk
SCREWS-KT-B	2x3/8 blk pan head phil hi-lo bulk
SCREWS-SS7/8	4-40 x 7/8 pan head phil 18-8 ss

REV.	DESCRIPTION	BY	CHK BY	DATE
-	INITIAL RELEASE	B.A.B.	B.M.B.	6/18/08
1	SL-73 had "SCREWS-HL1-BR" rather than "SCREWS-HL5/8-BR"	B.M.B.	B.M.B.	7/10/08
2	Added VM-36 torque spec.			
3	Re-populated data that was lost	B.M.B.	B.M.B.	4/13/10
	Added BT-Series & WA, WC, WP Series	B.M.B.	B.M.B.	4/13/10
4	Added VK-62	B.M.B.	B.M.B.	2/23/11
5	Added XR-Series	B.M.B.	B.M.B.	1/8/13
6	Added separate torque for SCREWS-MBR into Polycarbonate	B.M.B.	B.M.B.	2/6/13
7	Added WX-50 note	B.M.B.	B.M.B.	4/30/14
8	Added ML-Series torque	B.M.B.	B.M.B.	6/24/14
9	Changed YH YQ Series Cover torque from 4 to 7 in*lbs based on the UL sheet	B.M.B.	B.M.B.	8/20/15
10	Added SCREWS-011 into YH/YQ spec.	B.M.B.	B.M.B.	9/1/15
11	Added SG & SK Torques	B.M.B.	B.M.B.	9/8/16
12	Added AN Series	B.M.B.	B.M.B.	1/3/17
13	GS Series screws was 4 in-lbs. (Wall bows out if tightened to 4 in-lbs)	B.M.B.	B.M.B.	7/27/17