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## Torque values for enclosures

Polycase Series	Polycase Part No.	Screw Part No. or location	Recommended screw torque for <u>COVER</u>	Polycase Series	Polycase Part No.	Screw Part No. or location	Recommended screw torque for <u>COVER</u>
<b>AG</b>	ALL SIZES	SCREWS-HL5/8-BR	4 IN. LBS.	<b>SG</b>	Cover	Various	15 IN. LBS.
<b>AL</b>	ALL SIZES	SCREWS-045	12 IN. LBS.		Boss	SCREWS-022	12 IN. LBS.
<b>AN</b>	Cover	Various	12 IN. LBS.	<b>SK</b>	Cover	Various	10 IN. LBS.
	Mounting bosses	SCREWS-050	6 IN. LBS.	<b>SK w/spacer</b>	Boss	SCREWS-024	12 IN. LBS.
<b>BT</b>	ALL SIZES	SCREWS-LP-BR	4 IN. LBS.	<b>SK w/o spacer</b>	Boss	SCREWS-022	12 IN. LBS.
<b>DC</b>	ALL SIZES	SCREWS-DC-BR or SCREWS-DC2-BR	4 IN. LBS.	<b>SL</b>	ALL SIZES	SCREWS-HL5/8-BR or SCREWS-HL1-BR	4 IN. LBS.
<b>EK</b>	ALL SIZES	SCREWS-HL1-BR	4 IN. LBS.	<b>TS</b>	ALL SIZES	SCREWS-LP-BR	4 IN. LBS.
<b>EX</b>	ALL SIZES	EX-01S-01	6 IN. LBS.	<b>VM</b>	ALL SIZES	SCREWS-HL5/8-BR	4 IN. LBS.
<b>FB</b>	FB-30	SCREWS-KT-B	2 IN. LBS.	<b>VK</b>	ALL SIZES	SCREWS-HL5/8-BR	4 IN. LBS.
<b>GS</b>	ALL SIZES	SCREWS-HL1-BR	2 IN. LBS.	<b>WA, WC, WP</b>	ALL SIZES	Various	8 IN. LBS.
<b>HD</b>	ALL SIZES	SCREWS-SS7/8	7 IN. LBS.	<b>WX</b>	ALL SIZES	Various	Various
<b>HN</b>	ALL SIZES	Cover Screws (SCREWS-054)	8 IN. LBS.	<b>WH</b>	Plastic panels	SCREWS-027	3 IN. LBS.
		Mtg. Boss Screws (SCREWS-032)	10 IN. LBS.		Plastic PCB bosses	SCREWS-007	5 IN. LBS.
		Mtg. foot screws (SCREWS-044)	12 IN. LBS.		Plastic PCB bosses	SCREWS-008	15 IN. LBS.
<b>HP</b>	ALL SIZES	Mtg. Boss Screws	10 IN. LBS.	<b>WQ</b>	Inserted Mtg. Bosses	SCREWS-025	10 IN. LBS.
		Mtg. foot screws	15 - 20 IN. LBS.			SCREWS-032	12 IN. LBS.
<b>ID</b>	ID-1741	SCREWS-HL5/8-BR	3 IN. LBS.	<b>XR</b>	ALL SIZES	SCREWS-LP-BR	4 IN. LBS.
	Remaining sizes	SCREWS-HL1-BR	4 IN. LBS.	<b>ZH &amp; ZQ</b>	ALL SIZES	Cover screws	12 IN. LBS.
<b>JB</b>	ALL SIZES	SCREWS-HL5/8-BR	4 IN. LBS.			Cover mounting bosses	1.25 IN. LBS.
<b>KT</b>	ALL SIZES	SCREWS-HL5/8-BR	3 IN. LBS.			Feet/flange screws	15 - 20 IN. LBS.
<b>LP</b>	ALL SIZES	SCREWS-LP-BR	4 IN. LBS.			Bosses w/brass inserts	12 IN. LBS.
<b>ML</b>	ALL SIZES	SCREWS-SS-6-32-1	8 IN. LBS.			Bosses w/o brass inserts	10 IN. LBS.
<b>NX</b>	ALL SIZES	SCREWS-LP-BR	4 IN. LBS.	<b>ZN</b>	ALL SIZES	SCREWS-HL5/8-BR	4 IN. LBS.
<b>PS</b>	ALL SIZES	SCREWS-HL1-BR	4 IN. LBS.				
<b>QS</b>	ALL SIZES	SCREWS-HL1-BR	4 IN. LBS.				
<b>RW</b>	ALL SIZES	SCREWS-HL5/8-BR	4 IN. LBS.				

**SCREWS-MBR:** Mounting boss screw recommended torque when used with 1/16" thick PCB into **ABS enclosures:** 1.25 in. lbs.

**SCREWS-MBR:** Mounting boss screw recommended torque when used with 1/16" thick PCB into **ML & HD-Series PC enclosures:** 3.5 in. lbs.