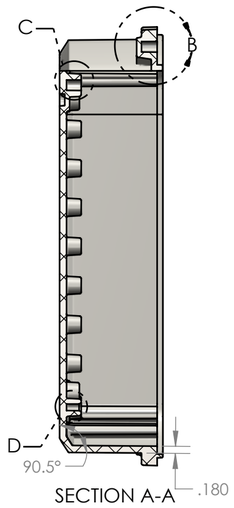
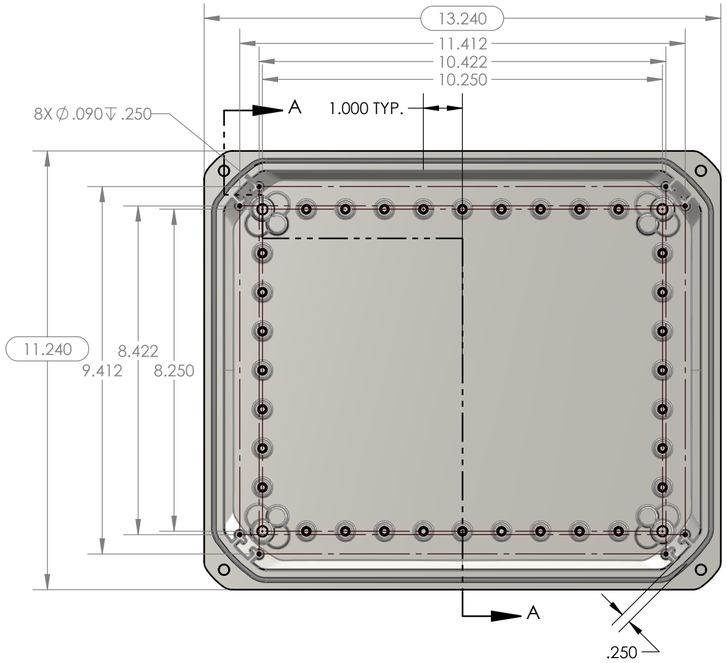
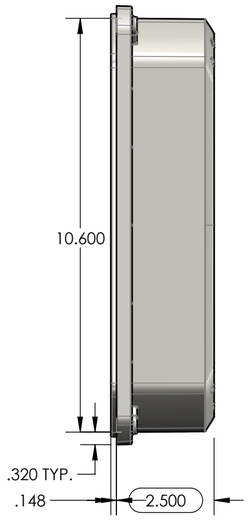
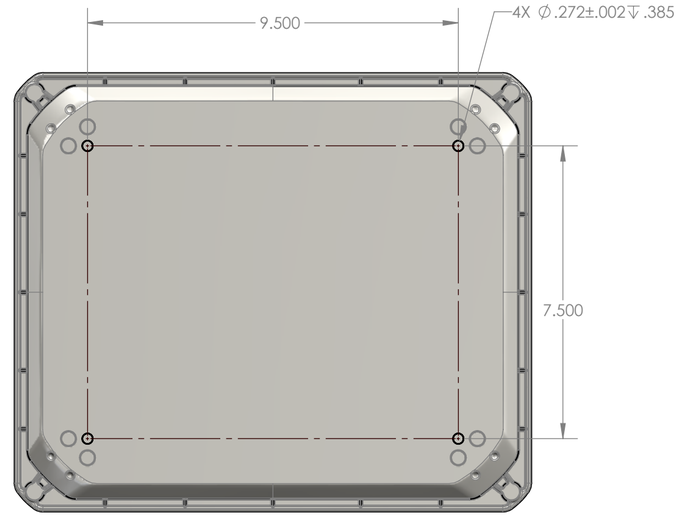
TOLERANCE CHART																			
DIMENSION RANGE	0	.039	.118	.236	.394	.591	.866	1.181	1.575	2.087	2.756	3.543	4.724	6.299	7.874	9.843	12.402	15.748	19.685	24.803	31.496
	.039	.118	.236	.394	.591	.866	1.181	1.575	2.087	2.756	3.543	4.724	6.299	7.874	9.843	12.402	15.748	19.685	24.803	31.496	39.37
TOOL DEPENDENT	±.007	±.007	±.008	±.008	±.009	±.010	±.011	±.012	±.013	±.015	±.017	±.020	±.024	±.028	±.035	.043	.051	.063	.079	.098	.118
NON-TOOL DEPENDENT	±.003	±.004	±.004	±.004	±.005	±.006	±.007	±.008	±.009	±.011	±.013	±.016	±.020	±.024	±.031	.039	.047	.059	.075	.094	.114

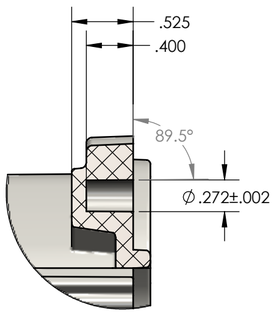


SECTION A-A

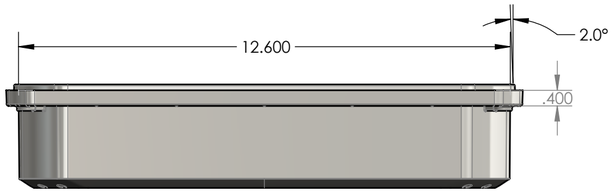


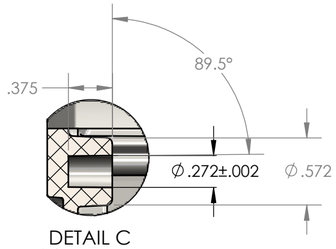




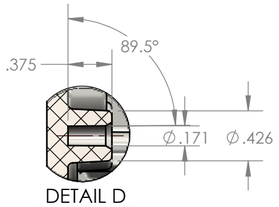


DETAIL B
SCALE 1 : 1

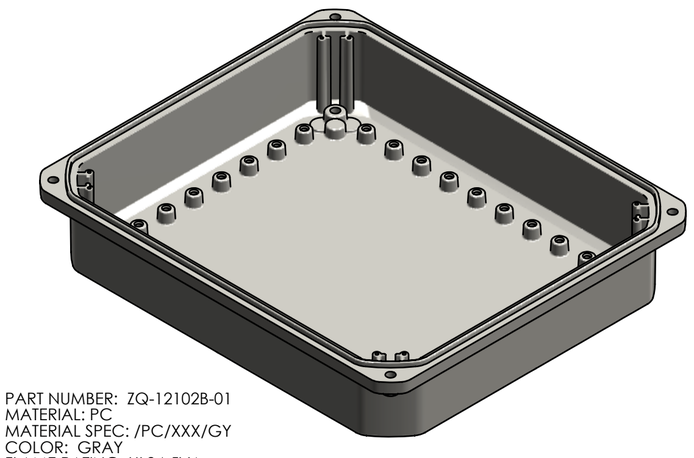




DETAIL C
SCALE 1 : 1



DETAIL D
SCALE 1 : 1



PART NUMBER: ZQ-12102B-01
MATERIAL: PC
MATERIAL SPEC: /PC/XXX/GY
COLOR: GRAY
FLAME RATING: UL94-5VA
WEIGHT(lbs): 2.0986

NOTES:
1. REFER TO SOLID MODEL FOR COMPLETE PART DEFINITION.
2. (INSPECTION DIMENSION)
3. EJECTOR PINS TO BE FLUSH ±.010
4. FLASH .005 MAX
5. GATE TO BE REMOVED FLUSH ±.035

REV.	COMMENT	ZONE	REVISED BY	CREATION DATE
1	BRASS INSERT HOLES: .272+/-.002 WAS .270 +0/-.003		Douglas French	6/8/2026
0			Douglas French	12/16/2025

REVISIONS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN: INCHES[mm]
TOLERANCES: ANGULAR: ±-°
TWO PLACE DECIMAL: ±-
THREE PLACE DECIMAL: ±-
PRINTED GRAPHICS: ±.010
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CAD FILE: ZQ-12102B

PART NO.
ZQ-12102B-01

MATERIAL
PC

FLAME RATING
UL94-5VA

	NAME	DATE
DRAWN	D.M.F.	6/8/2026
CHECKED	B.M.B.	6/8/2026

polycase
1306 CHESTER IND. PARKWAY AVON, OHIO 44011-1083 U.S.A.
PH#: 1-800-248-1233, 440-934-0444 FAX#: 440-934-0088

BASE, JUNCTION

SIZE C

REV 1

SCALE: 1:3

SHEET 1 OF 1