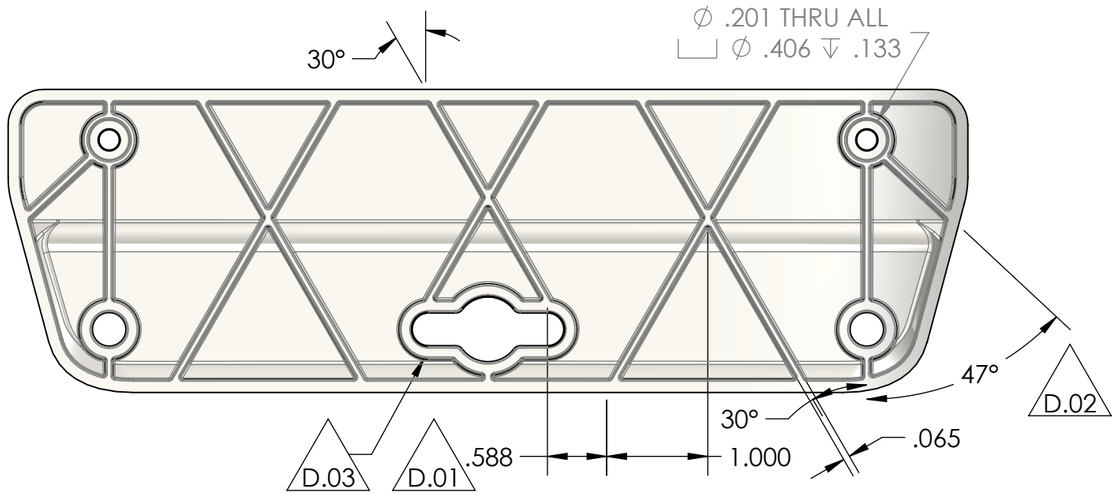
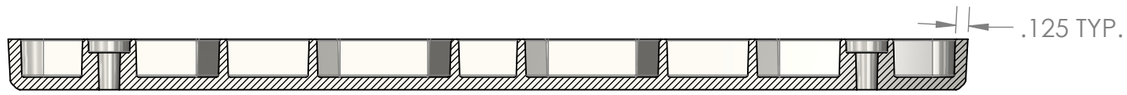
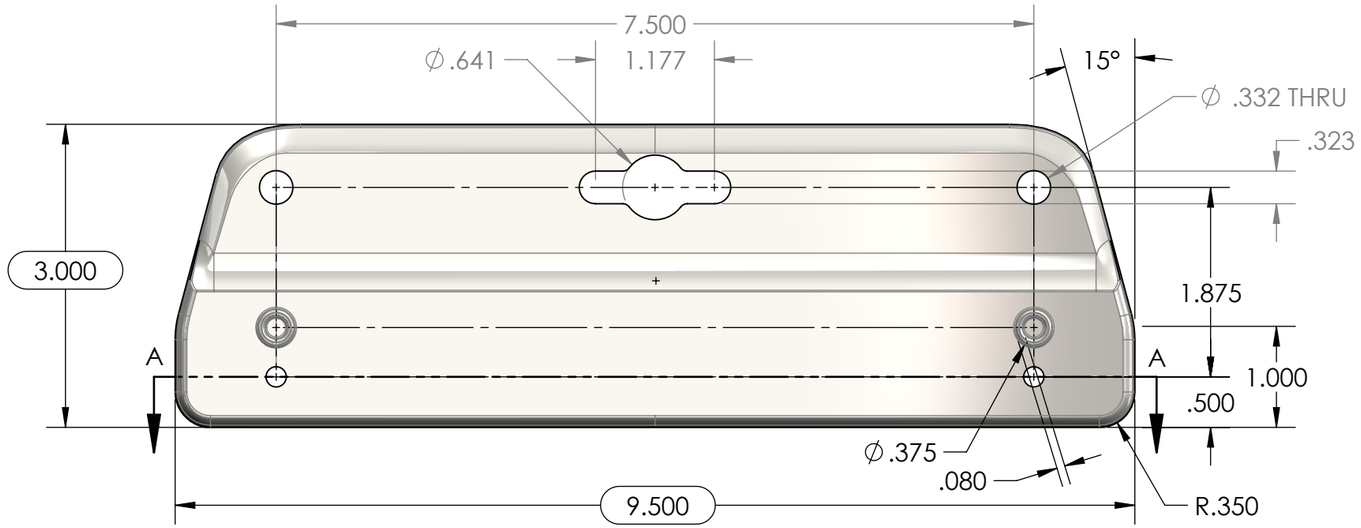
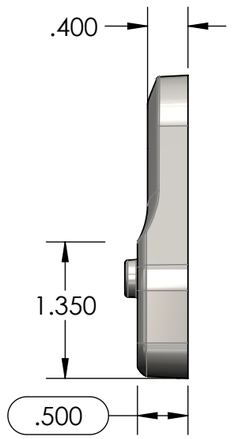
TOLERANCE CHART															
DIMENSION RANGE	0	.039	.118	.236	.394	.591	.866	1.181	1.575	2.087	2.756	3.543	4.724	6.299	7.874
	.039	.118	.236	.394	.591	.866	1.181	1.575	2.087	2.756	3.543	4.724	6.299	7.874	9.843
TOOL DEPENDENT	±.007	±.007	±.008	±.008	±.009	±.010	±.011	±.012	±.013	±.015	±.017	±.020	±.024	±.028	±.035
NON-TOOL DEPENDENT	±.003	±.004	±.004	±.004	±.005	±.006	±.007	±.008	±.009	±.011	±.013	±.016	±.020	±.024	±.031



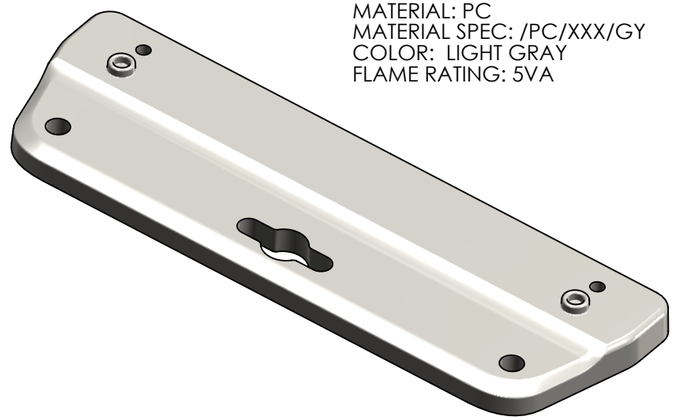


SECTION A-A





PART NUMBER: ZH-10F-01
MATERIAL: PC
MATERIAL SPEC: /PC/XXX/GY
COLOR: LIGHT GRAY
FLAME RATING: 5VA



NOTES:
1. REFER TO SOLID MODEL FOR COMPLETE PART DEFINITION.
2. (INSPECTION DIMENSION)
3. EJECTOR PINS TO BE FLUSH ±.010
4. FLASH .005 MAX
5. GATE TO BE REMOVED FLUSH ±.015

REV.	DESCRIPTION	ZONE	BY	APPR'D	DATE
	REVISIONS				
-	PRODUCTION RELEASE		D.M.F.	D.M.F.	5/13/2020
D.03	REMOVED 2 RIBS	C7	D.M.F.		1/10/2020
D.02	REVISED RIBS: 47° WAS 45°	D4	D.M.F.		1/10/2020
D.01	MOVED RIBS: .588 WAS .400	C6	D.M.F.	-	12/30/2019
D	RELEASE FOR TOOLING		D.M.F.	-	5/13/2019

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN: INCHES[mm]
TOLERANCES: ANGULAR: ±2°
TWO PLACE DECIMAL: ±.010
THREE PLACE DECIMAL: ±.005
PRINTED GRAPHICS: ±.010

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POLYCASE. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF POLYCASE IS PROHIBITED.

CAD FILE: ZH-10F

PART NO.
ZH-10F-01

MATERIAL
PC

FLAME RATING
5VA

	NAME	DATE
DRAWN	D.M.F.	5/13/2019
CHECKED	-	1/15/2019

polycase
1305 CHESTER IND. PARKWAY AVON, OHIO 44011-1083 U.S.A.
PH#: 1-800-248-1233, 440-934-0444 FAX#: 440-934-0088

SIZE B

MOUNTING FLANGE

REV -

SCALE: 1:1.5

SHEET 1 OF 1