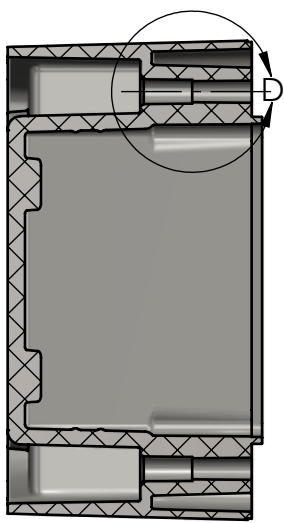
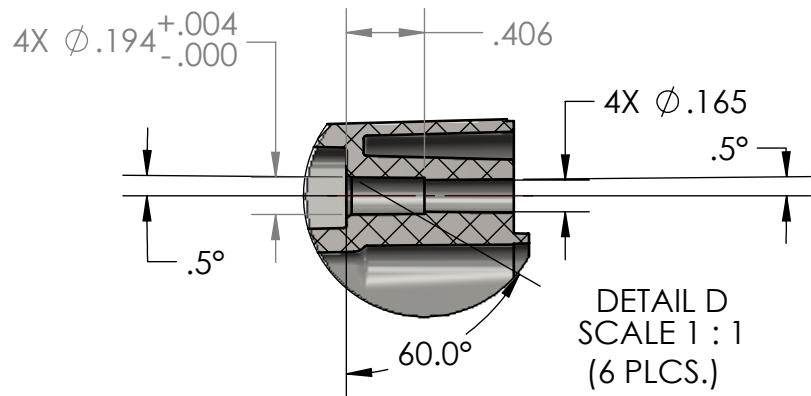


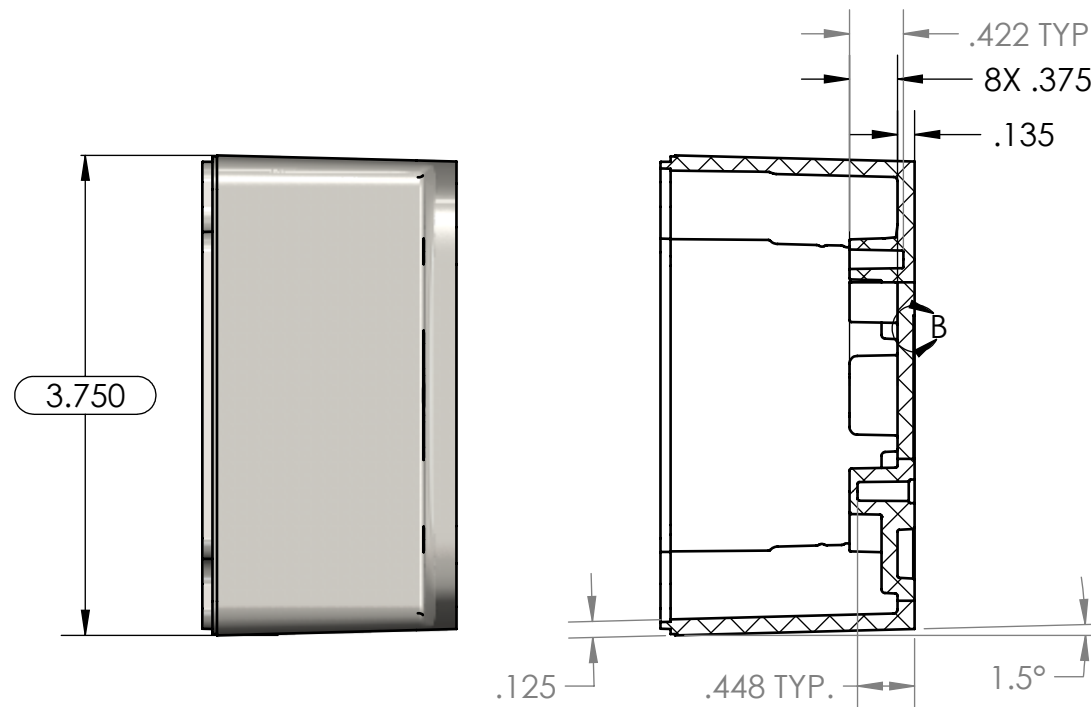
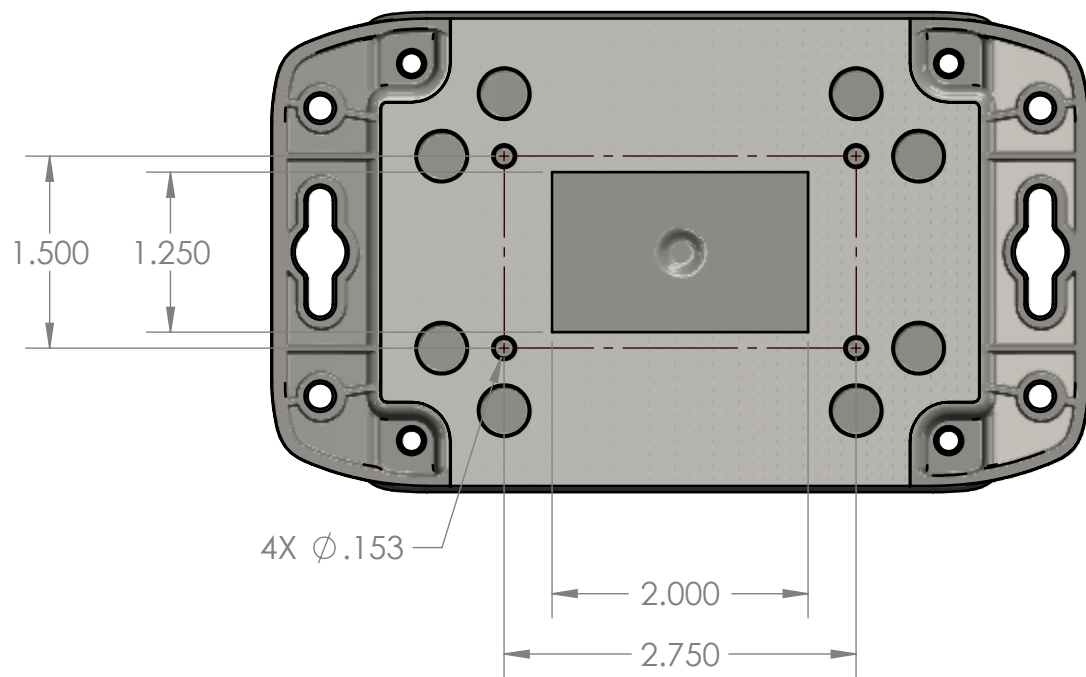
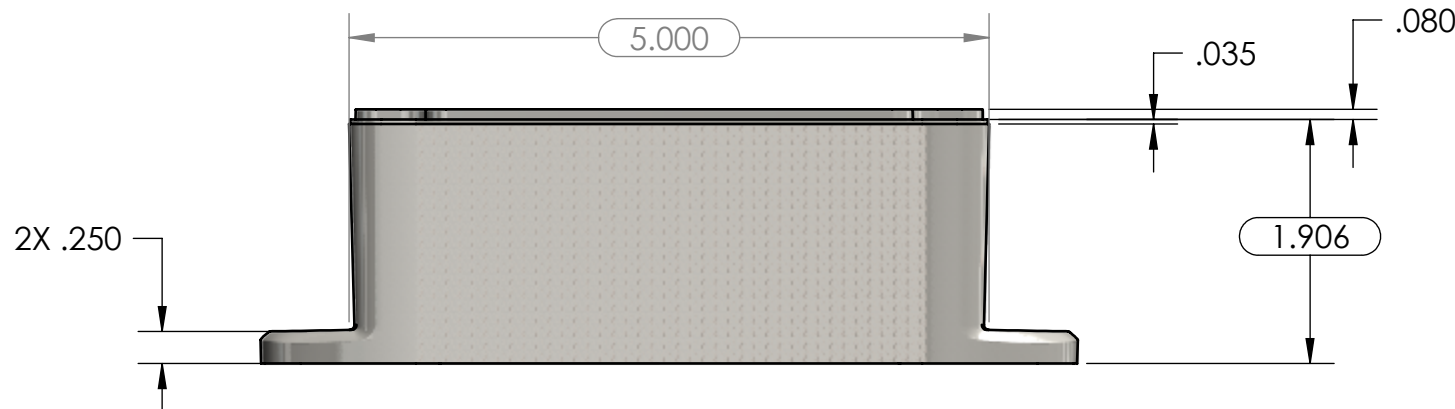
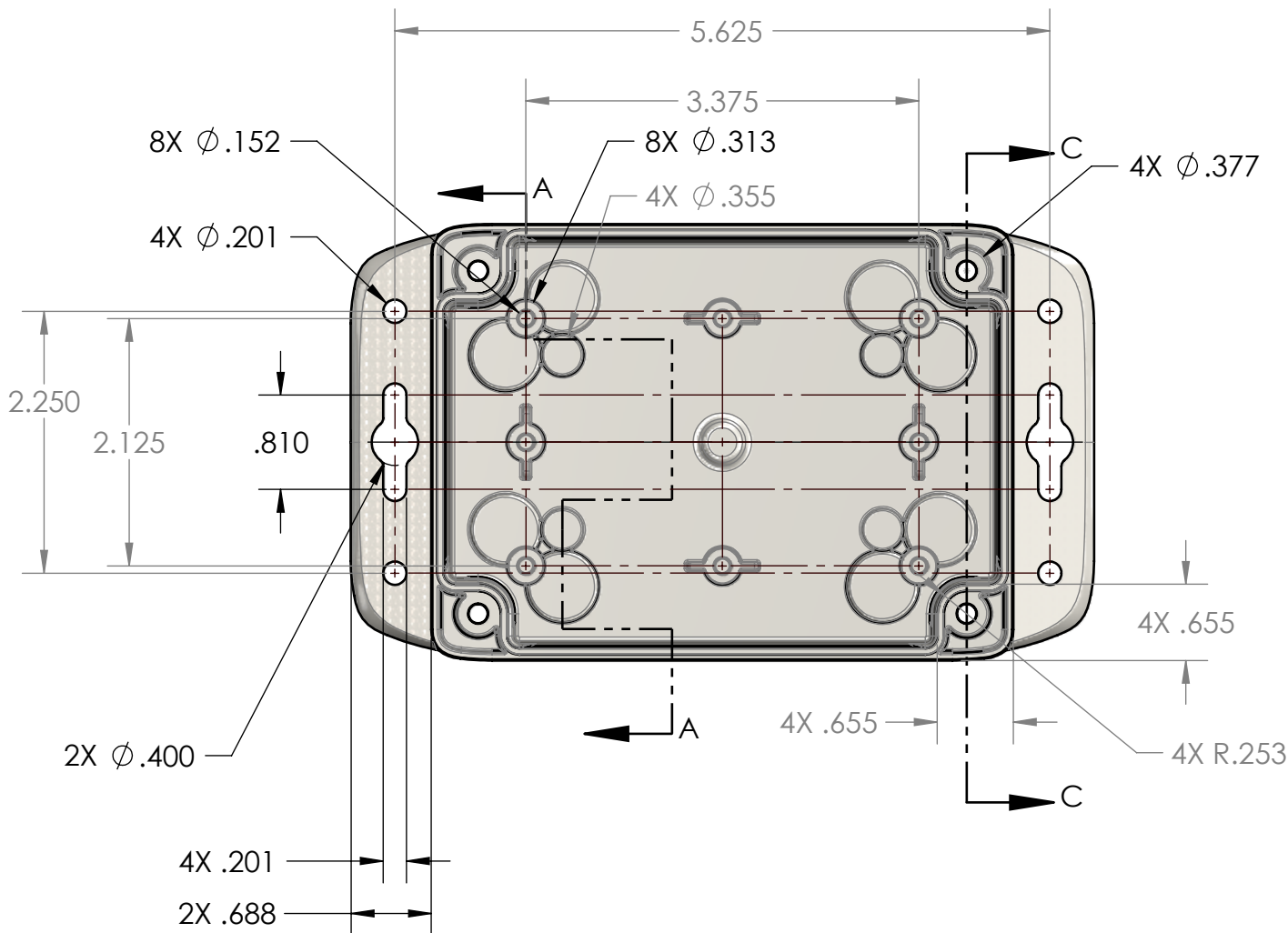
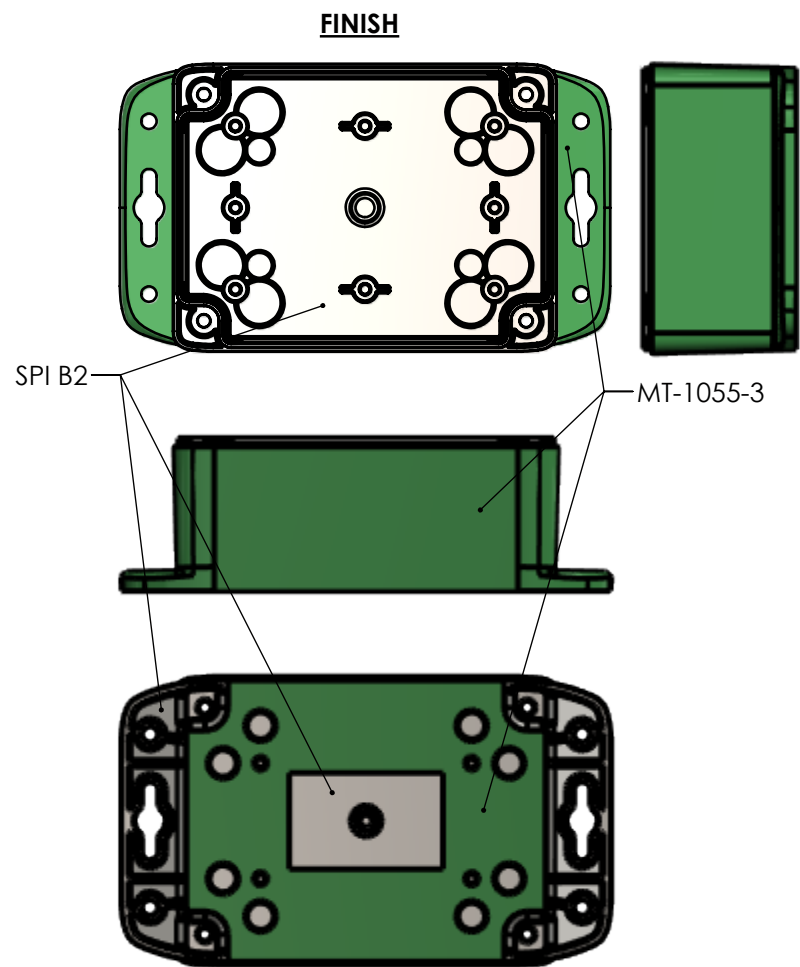
TOLERANCE CHART																
DIMENSION RANGE	0	.039	.118	.236	.394	.591	.866	1.181	1.575	2.087	2.756	3.543	4.724	6.299	7.874	9.843
TOOL DEPENDENT	±.007	±.007	±.008	±.008	±.009	±.010	±.011	±.012	±.013	±.015	±.017	±.020	±.024	±.028	±.035	.043
NON-TOOL DEPENDENT	±.003	±.004	±.004	±.004	±.005	±.006	±.007	±.008	±.009	±.011	±.013	±.016	±.020	±.024	±.031	.039



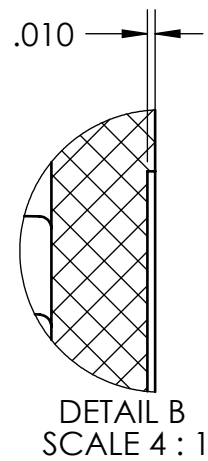
SECTION C-C



DETAIL D  
SCALE 1 : 1  
(6 PLCS.)



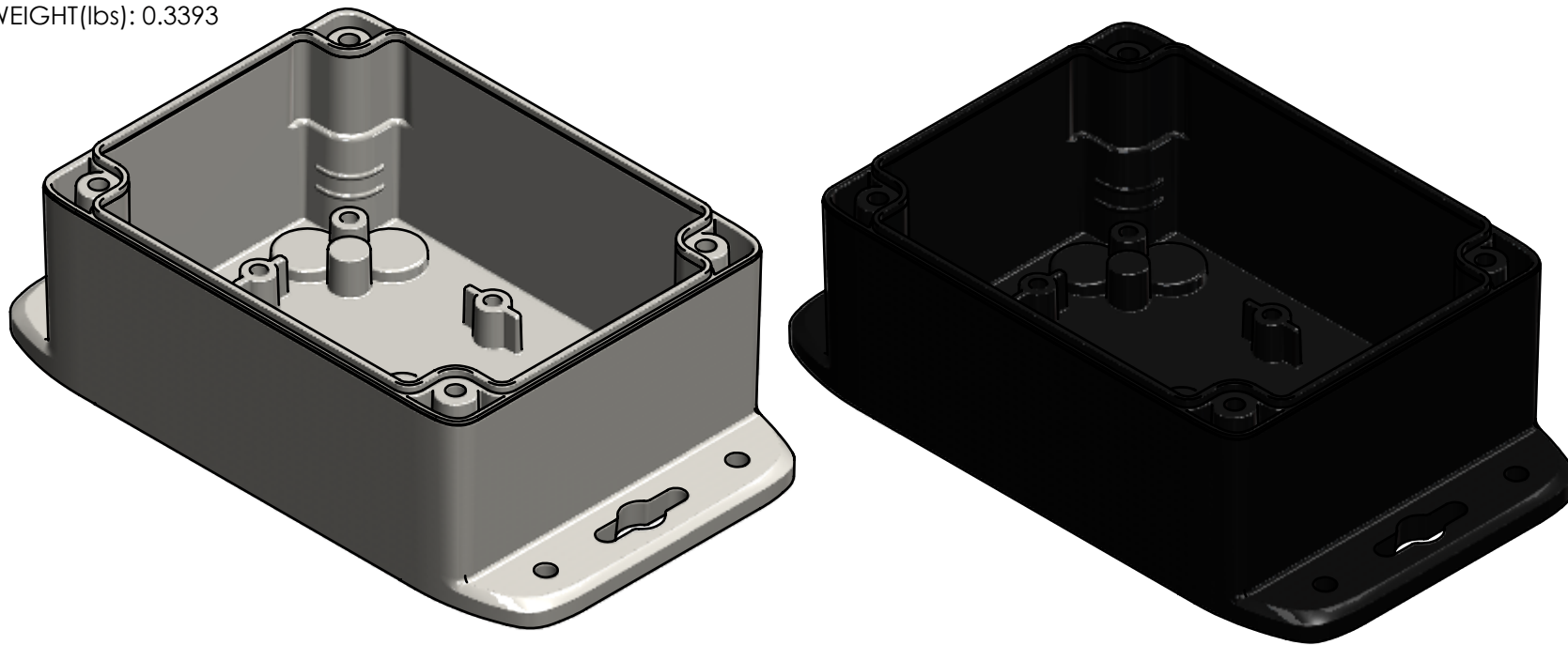
SECTION A-A




DETAIL B  
SCALE 4 : 1

PART NUMBER: HN-45BFN-01  
MATERIAL: PC  
MATERIAL SPEC: /PC/XXX/GY  
COLOR: LIGHT GRAY  
FLAME RATING: UL94-5VA  
WEIGHT(lbs): 0.3393

PART NUMBER: HN-45BFN-00  
MATERIAL: PC  
MATERIAL SPEC: /PC/XXX/BK  
COLOR: BLACK  
FLAME RATING: UL94-5VA  
WEIGHT(lbs): 0.3393



- NOTES:  
1. REFER TO SOLID MODEL FOR COMPLETE PART DEFINITION.  
2. (INSPECTION DIMENSION)  
3. EJECTOR PINS TO BE FLUSH ±.015  
4. FLASH .005 MAX  
5. MAX REGRIND: 20%  
6. GATE MUST BE FLUSH OR BELOW ADJACENT SURFACE

2	REVISED GATE		Douglas French	11/12/2025	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN: INCHES[mm] TOLERANCES: ANGULAR: ±2° TWO PLACE DECIMAL: ±- THREE PLACE DECIMAL: ±- PRINTED GRAPHICS: ±- PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POLYCASE. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF POLYCASE IS PROHIBITED. CAD FILE: HN-45BFN	PART NO. HN-45BFN-01		 1305 CHESTER INN. PARKWAY AVON, OHIO 44011-1083 U.S.A. PH: 1-800-240-1233 FAX: 440-734-0444 FAX: 440-7085		BASE W/FLANGES		REV 2		
1	HEIGHT 1.906 WAS 1.875, ADDED TEXTURE KEEP OUT AREA		Douglas French	4/2/2025		MATERIAL PC				SIZE C			SCALE: 1:1.5	
0			Douglas French	2/26/2025		FLAME RATING UL94-5VA								
REV.	COMMENT	ZONE	REVISED BY	CREATION DATE		DRAWN CHECKED		NAME D.M.F.	DATE 11/12/2025				SHEET 1 OF 1	
REVISIONS														

